Sloppy Joe on a Roll

HACCP Process: _____1 – No Cook ___X _ 2 – Cook & Same Day Serve _____3 – Cook, Cool, Reheat, Serve _____4 – SOP Controlled

Ingredients * Indicates a commodity item	Servings		Directions : Include <i>step -by -step instructions</i> , the <i>critical control points (CCP)</i> (specific points at which a hazard can be
* Indicates a commodity item		100	reduced, eliminated or prevented) and <i>critical limit</i> (time and/or
(Local) Indicates a local item	50	100	temperature that must be achieved to control a hazard).
Ground hoof* (or Local)	9 1/ 1hg (rayy)	17 lbs (raw)	Brown ground beef. Drain. Continue immediately. Cook lentils in enough water to cover them. Simmer
Ground beef* (or Local)	8 ½ lbs (raw) 10 oz	1 lb + 4 oz	for about 30-40 minutes. Drain excess water. Puree
Onions, raw, chopped Tomato paste*	10 02 1/4 #10 can	$\frac{1}{10} + 4.02$ $\frac{1}{2} #10 can$	lentils in a food processor.
Catsup	½ #10 can	½ #10 can	3. Add onions and minced garlic. Cook for 5 minutes.
Water	2 cups	1 qt	Stir in pureed lentils. Add tomato paste, catsup, water,
Vinegar, distilled	1 1/8 cups	2 ½ cups	vinegar, dry mustard, pepper, green chilies and brown
Mustard, powder/dry	2 Tbsp	1/4 cup	sugar. Mix well and simmer for 25-30 minutes. Heat
Pepper	1 tsp	2 tsp	to 155° F or higher. Pour ground beef mixture into
Sugar, brown	2 ³ / ₄ oz	5 ½ oz	steam-table pan (12" x 20" x 2 ½"). For 50 servings, use 1 pan. Hold at 135° F or higher.
Lentils, cooked, no salt (Local)	3 cups	1 qt + 2 cups	4. Portion with # 12 scoop (1/3 cup) onto bottom half of
Mild green chili peppers, canned, drained	1 lb + 11 oz	3 lb + 6 oz	each roll. Cover top half of roll.
Garlic, raw	2 Tbsp	¹⁄₄ cup	•
Whole Wheat bun (Local)	5 lbs + 10 oz	11 lb + 4 oz	
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Serving Size_	1 sandwich Pan Size 12" x 20" x 2 ½"	Oven Temperature & Baking Time:
		Temperature Minutes
Yield	Number of Pans	Conventional
		Convection
1 Serving Pr	ovides:	If available, Nutrition Analysis: Serving Size:
2 oz.	Meat/Meat Alternative	400 Calories 5 Saturated Fat (g) 17.4 Vitamin C (mg
	Fruit	27 Protein (g) 567 Sodium (mg) 594 Vitamin A (IU
1.75 oz.	Grains/Breads (1.75 oz. whole grain)	15 Total Fat (g) 3 Fiber (g) 100 Calcium (mg)
1/4 cup	Vegetable	28.3 % Calories from Total Fat 5 Iron (mg)
	(1/4 cup total vegetable)	

This recipe is from Robin Vogler, Lakeside and Somers Schools, Somers, Montana.